

USAGE GUIDE



Nu-MAGTM is a lubricant containing the dry binder Gum Arabic as well as the lubricants Nu-RICE[®], Nu-FLOW[®] and sunflower oil.

Typical usage levels for Nu-MAG range from **0.5 – 3.0%**, depending on the active ingredients used.

Nu-MAG tends to re-agglomerate after sifting. To minimize this occurrence, it is recommended that Nu-MAG be sifted in conjunction with another ingredient (prior to addition to the mixer). Using a pre-blend of one part Nu-MAG to two parts of another ingredient, sifted together two times through a fine mesh (20 mesh or finer) screen typically works to prevent re-agglomeration.

As with other lubricants, Nu-MAG should be added to the powder blend in the final mixing step. Typical mixing times to achieve sufficient homogeneity will be less than 10 minutes. Contact us with any questions!

